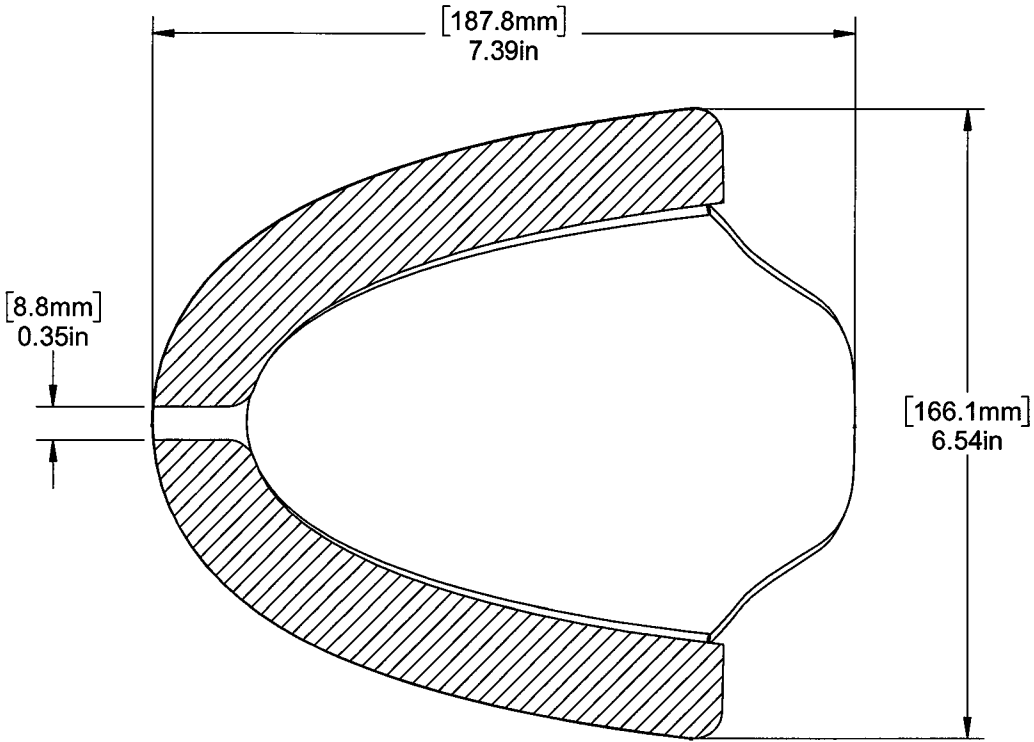
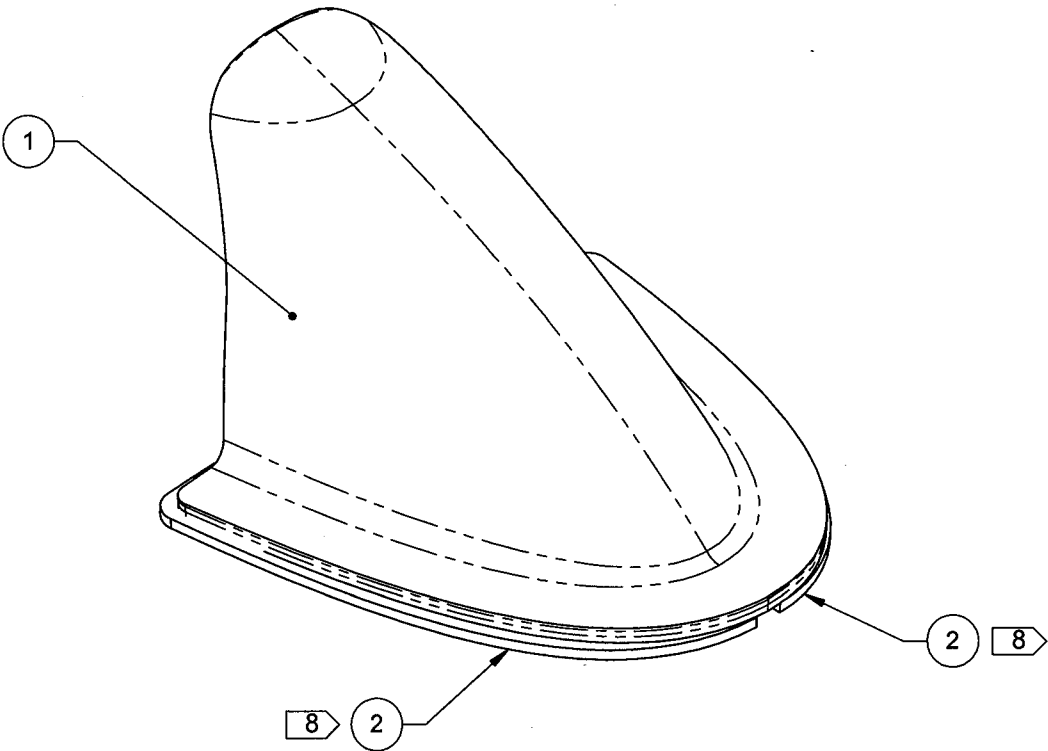


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4857-041	WIPER DEFLECTOR ASSY
1	1	D4857-1	WIPER DEFLECTOR
2	2	D4944-1	GASKET



D4857-041 WIPER DEFLECTOR ASSY G

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED, ALL METRIC DIMENSIONS ARE REFERENCE DIMENSIONS.
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N D4857-041, REVISION, BATCH NUMBER, AND DATE OF MANUFACTURE, AS PER QSI 044 METHOD 6.1
 - 7) WEIGHT: 0.38 lbs (0.17 kg)
 - 8) BOND D4944-1 GASKETS TO EDGE OF PART USING DOW CORNING 736 ADHESIVE

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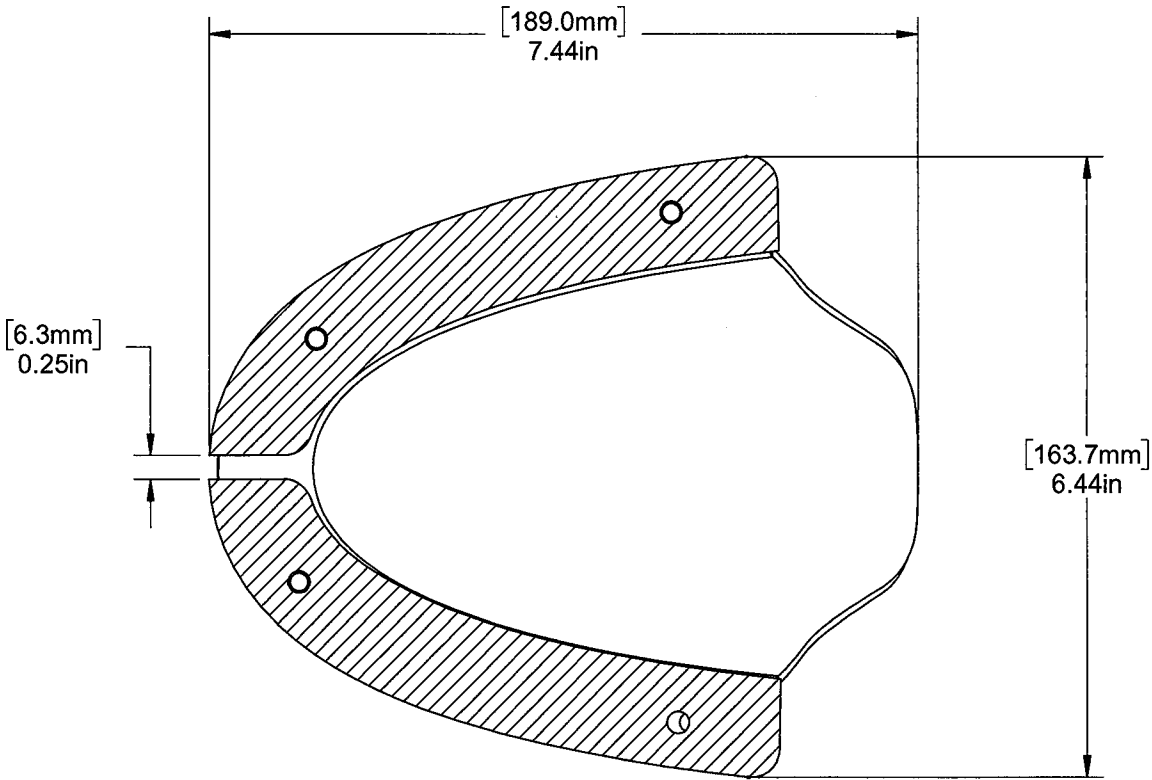
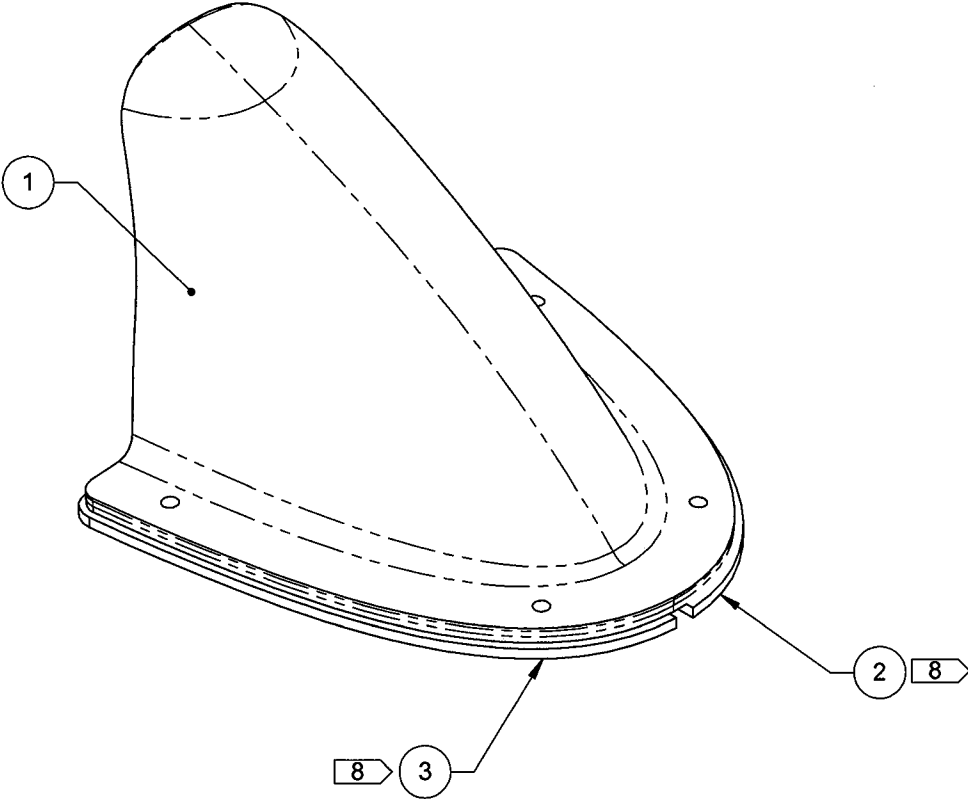
2020 AUG 20
H3 ECU 20-21

APPROVED

G	REMOVED MOUNTING HOLES ON -041, -1. REF CAR18-218	RF	19.07.09
F	SHT 1 ADDED -041. ADDED D4857-2M (SHEET 8) AND RELABELLED D4857-M TO D4857-1M (ZN B5-7). UPDATED D4757-044 (ZN B5-3). REVISED NOTES 1, 8 AND 10 (ZN A8-4, ZN A8-5, ZN A8-6, ZN A8-7, ZN A8-8). UPDATE PART WEIGHTS	AK / AJS	15.06.03
E	REVISE NOTE 6) (ZN A8-1, A8-2, A8-3); AND NOTE 8) (ZN A8-1, A8-2, A8-3)	AK	14.06.05
D	ADDED D4857-043 (ZN C7-1), D4857-044 (ZN C7-2), D4857-3 (ZN C7-4), D4857-4 (ZN C7-5) AND D4857-M (ZN C7-6)	AK	14.05.13
C	ADDED 4 MOUNTING HOLES	DW	13.12.09
B	REVISED BOM, DRAWING VIEWS, NOTES	PB	13.08.13
A	NEW RELEASE	DB	13.05.23
REV.	DESCRIPTION	BY	DATE
DESIGN	DW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	SAD	DRAWING NO.	REV. G
MFG. APPR.	DD	D4857	SHEET 1 OF 8
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	WIPER DEFLECTOR	NTS
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UNDER REVIEW
ECR: URF 18-746

ITEM	QTY -043	P/N	DESCRIPTION
	X	D4857-043	WIPER DEFLECTOR ASSEMBLY, LH
1	1	D4857-3	WIPER DEFLECTOR LH
2	1	D5117-1	GASKET
3	1	D5117-3	GASKET



D4857-043 WIPER DEFLECTOR ASSEMBLY, LH

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED, ALL METRIC DIMENSIONS ARE REFERENCE DIMENSIONS.
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N D4857-043, REVISION, BATCH NUMBER, AND DATE OF MANUFACTURE, AS PER QSI 044 METHOD 6.1
 - 7) WEIGHT: 0.38 lbs (0.17 kg)
 - 8) BOND D5117-1/-3 GASKETS TO EDGE OF PART USING DOW CORNING 736 ADHESIVE

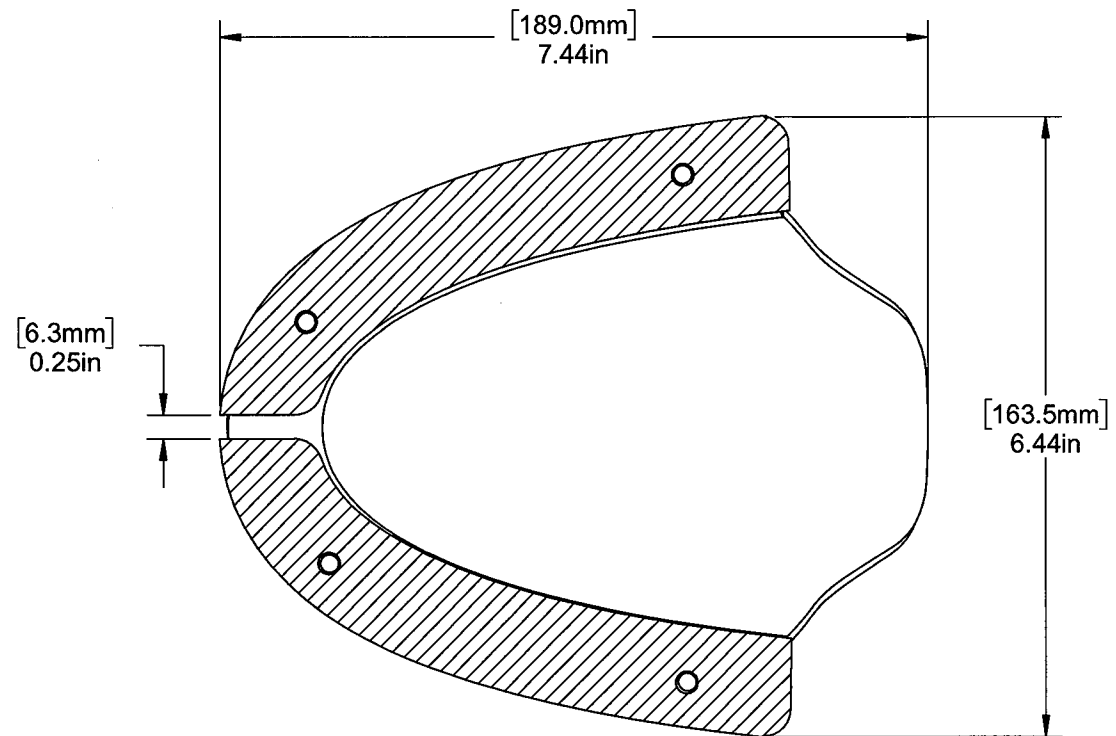
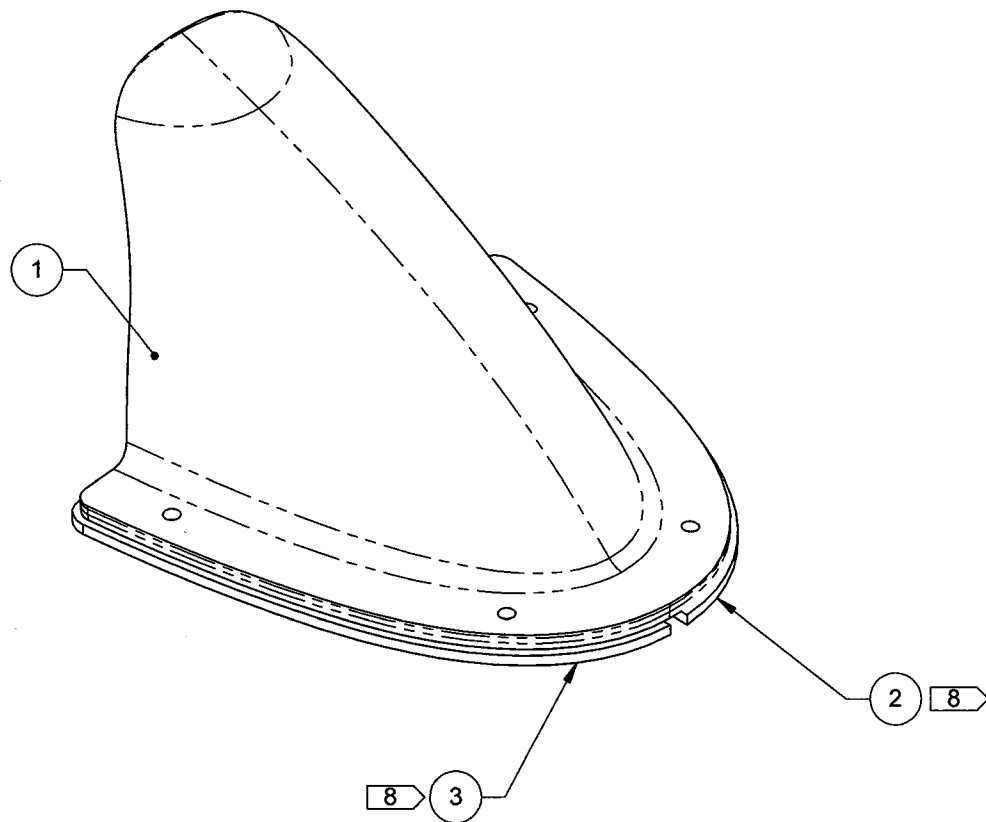
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DESIGN	DW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	SAD	DRAWING NO. D4857	REV. G SHEET 2 OF 8
MFG. APPR.	DD	TITLE WIPER DEFLECTOR	SCALE NTS
APPROVED	VS		
DE APPR.	DS		
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ITEM	QTY -044	P/N	DESCRIPTION
	X	D4857-044	WIPER DEFLECTOR ASSEMBLY, RH
1	1	D4857-4	WIPER DEFLECTOR
2	1	D5117-5	GASKET
3	1	D5117-7	GASKET



D4857-044 WIPER DEFLECTOR ASSEMBLY, RH

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED, ALL METRIC DIMENSIONS ARE REFERENCE DIMENSIONS.
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N D4857-044, REVISION, BATCH NUMBER, AND DATE OF MANUFACTURE, AS PER QSI 044 METHOD 6.1
 - 7) WEIGHT: 0.38 lbs (0.17 kg)
 - 8) BOND D5117-5/-7 GASKETS TO EDGE OF PART USING DOW CORNING 736 ADHESIVE

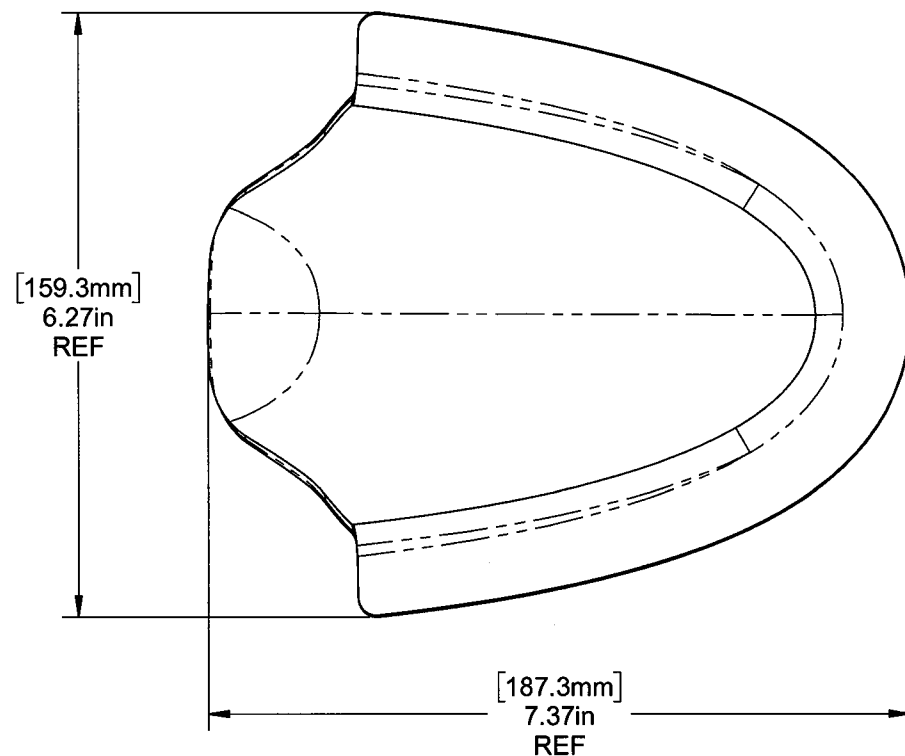
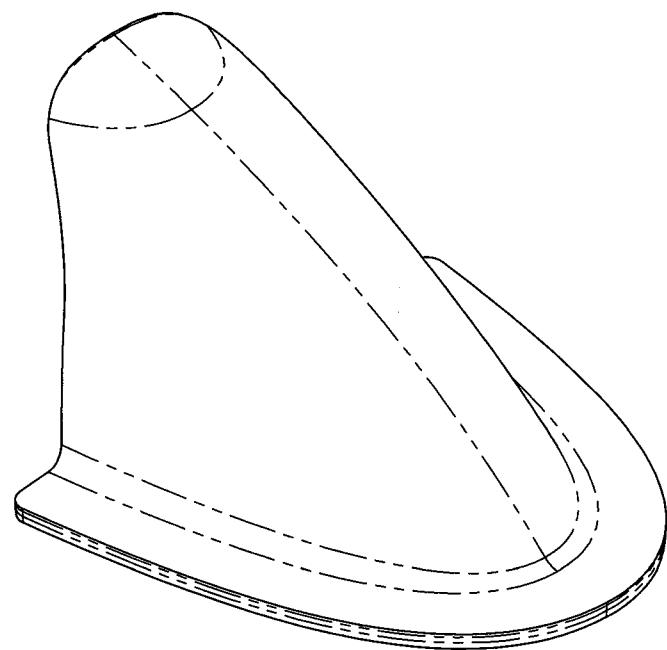
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CHECKED	SAD	DRAWING NO.	REV. G
MFG. APPR.	DD	D4857	SHEET 3 OF 8
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	WIPER DEFLECTOR	NTS
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D4857-1 WIPER DEFLECTOR

NOTES:

- 1) MATERIAL: MADE FROM D4857-M
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED, ALL METRIC DIMENSIONS ARE REFERENCE DIMENSIONS.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.35 lbs (0.16 kg)
- 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE D4857-1-G.IGES (OR D4857-1-G.STEP)



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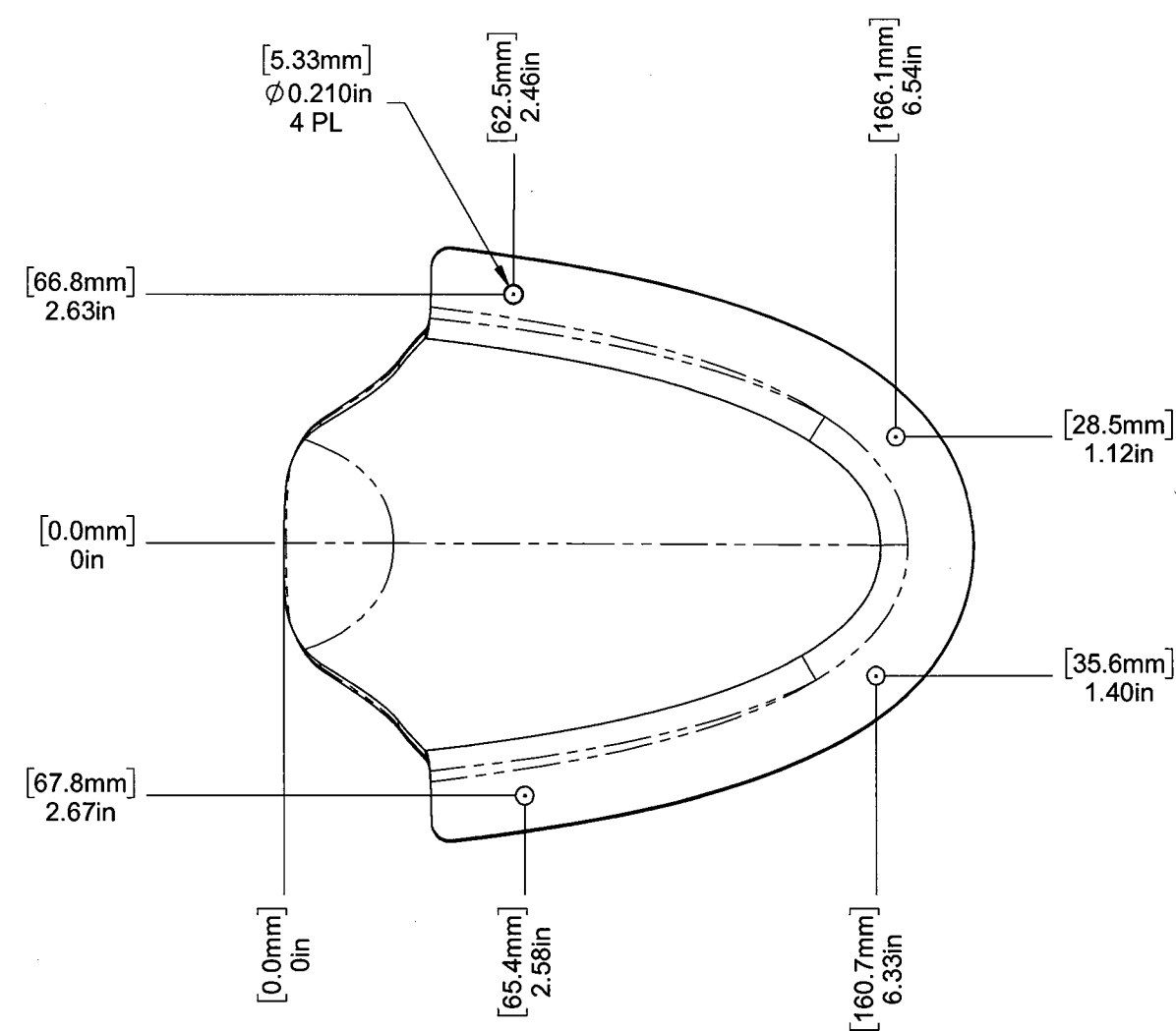
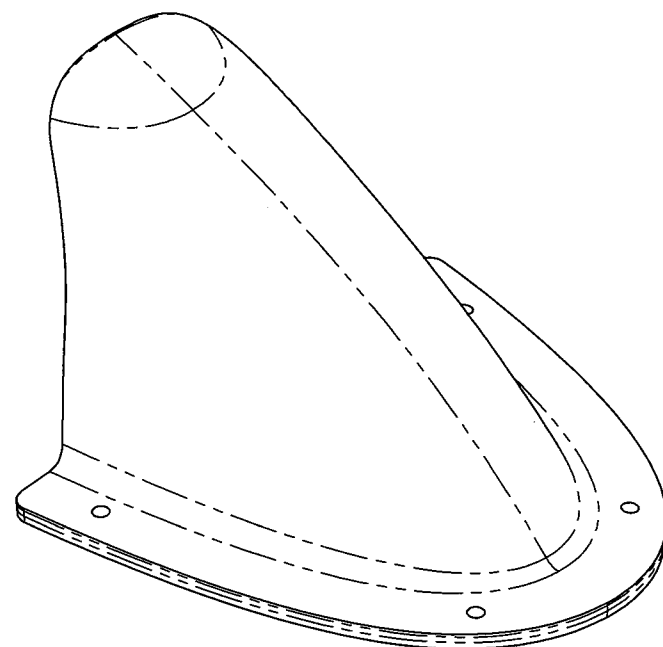
2020 AUG 20

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MFG. APPR.	DD	D4857	SHEET 4 OF 8
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D4857-3 WIPER DEFLECTOR, LH

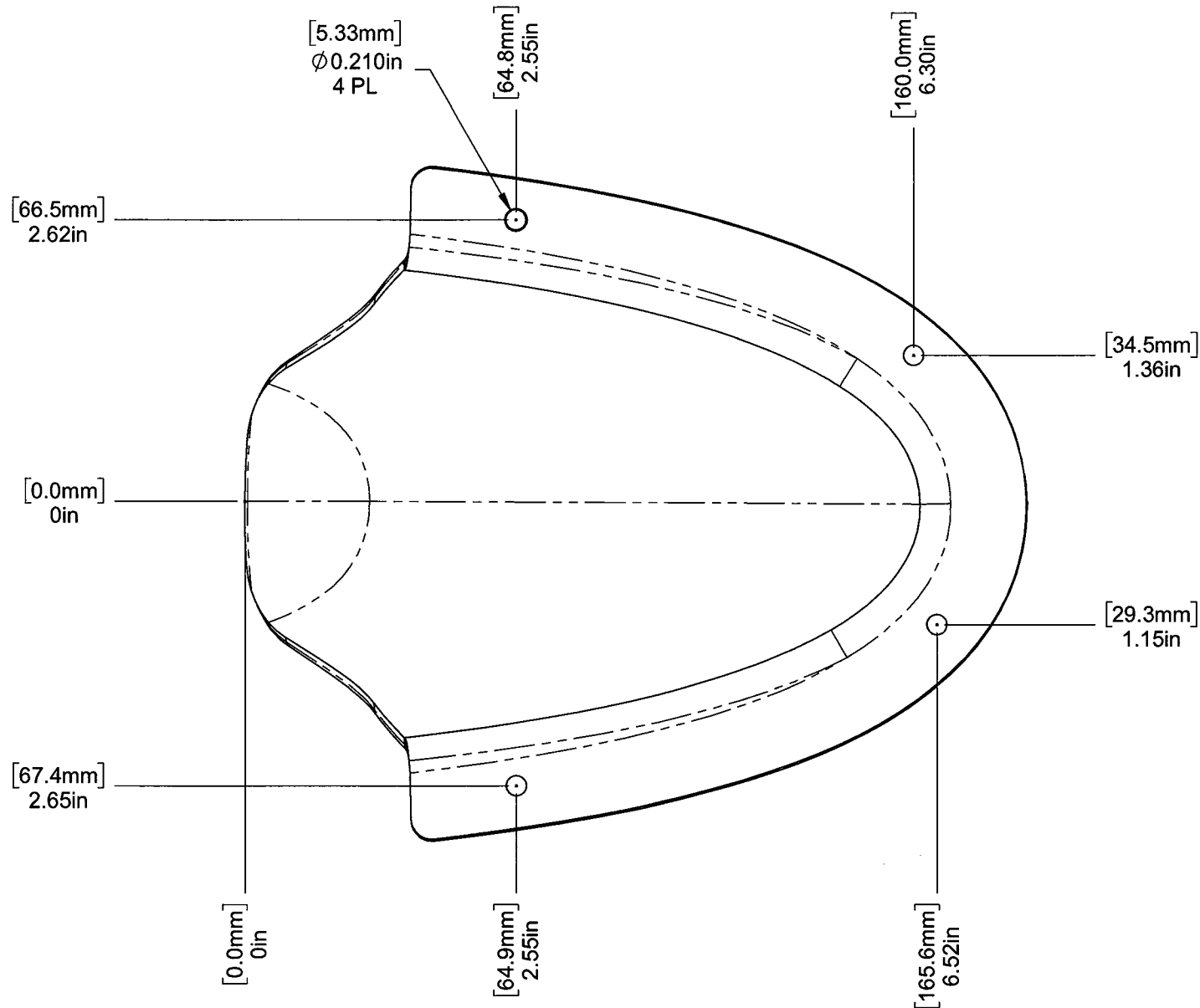
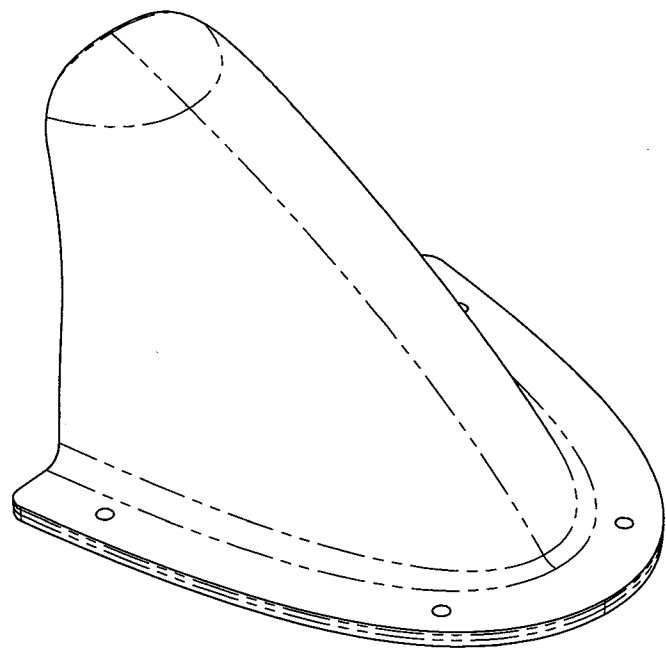
- NOTES:**
- 1) MATERIAL: MADE FROM D4857-M
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED, ALL METRIC DIMENSIONS ARE REFERENCE DIMENSIONS.
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.35 lbs (0.16 kg)
 - 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE D4857-3-G.IGES (OR D4857-3-G.STEP)

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DRAWN	RF		
CHECKED	SAD	DRAWING NO.	REV. G
MFG. APPR.	DD	D4857	SHEET 5 OF 8
APPROVED	VS	TITLE	SCALE
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D4857-4 WIPER DEFLECTOR, RH

NOTES:

- 1) MATERIAL: MADE FROM D4857-M
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED, ALL METRIC DIMENSIONS ARE REFERENCE DIMENSIONS.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.35 lbs (0.16 kg)
- 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE D4857-4-G.IGES (OR D4857-4-G.STEP)

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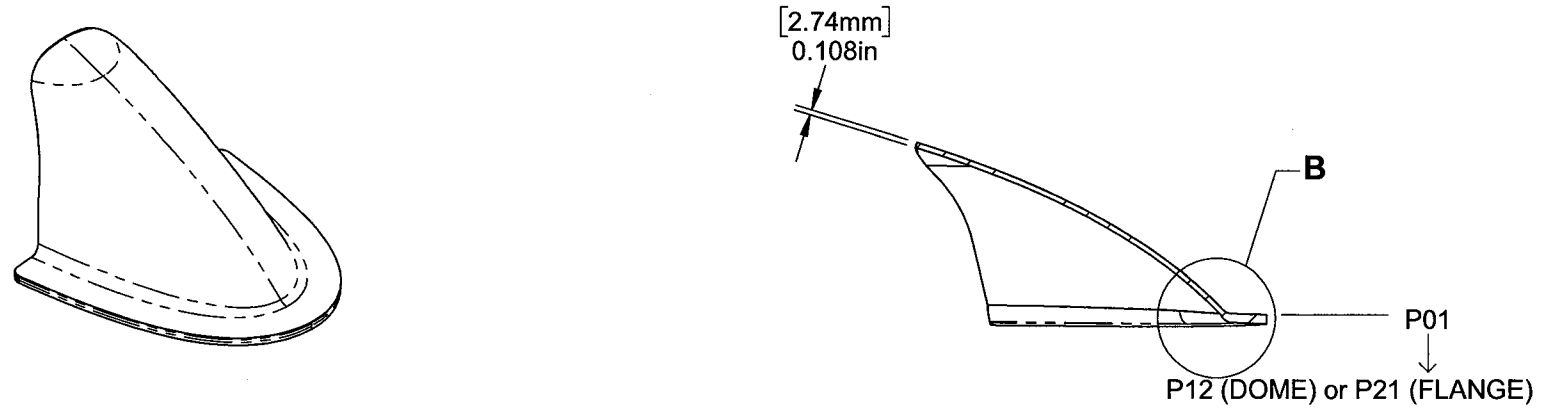
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MFG. APPR.	DD	D4857	SHEET 6 OF 8
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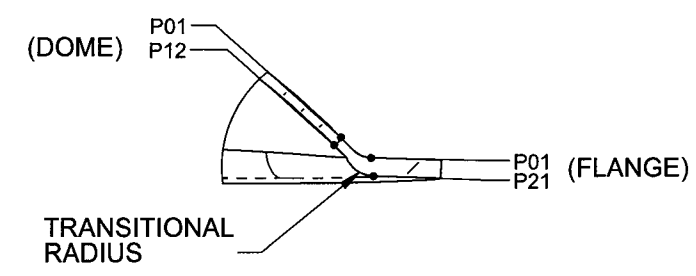
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ECR: URF 18-746

D

D



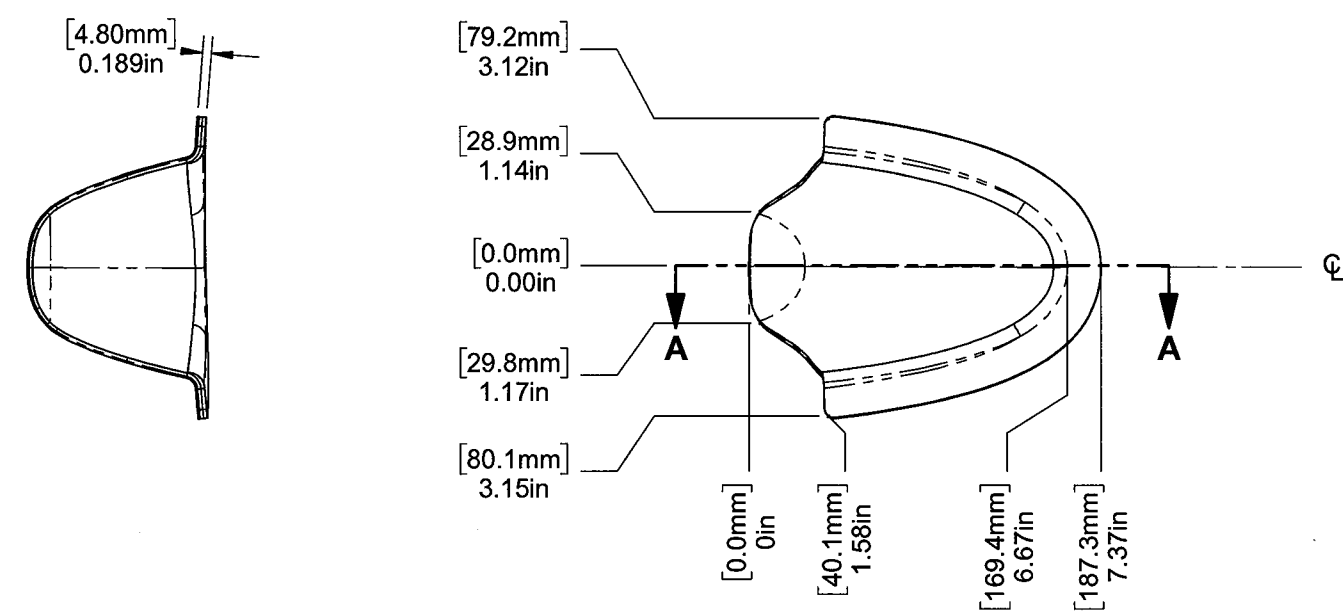
SECTION A-A



DETAIL B

C

C



D4857-M WIPER DEFLECTOR

B

B

NOTES:

- 1) MATERIAL: KEVLAR #285/353 4H SATIN, EPOXY PREPREG, 250°F CURE, 40% R/C
- 2) MATERIAL: CARBON FIBER PREPREG, ALDILA PREPREG SYSTEM 3K2X2-FR250-204/40 T300,
- 3) MATERIAL: ALDILA #120 E-GLASS AR250 WITH 48% RC;
- 4) FINISH: PRIMER IAW MIL-P-85582, 2-7 MIL MAX,
- 5) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) UNITS: INCHES UNLESS OTHERWISE NOTED, ALL METRIC DIMENSIONS ARE REFERENCE DIMENSIONS.
- 7) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 8) IDENTIFICATION: N/A
- 9) WEIGHT: 0.35 lbs (0.16 kg)
- 10) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE D4857-M-G.IGES (OR D4857-M-G.STEP)
- 11) SEE SHEET 8 FOR LAYUP SCHEDULE. MANUFACTURE IAW MPP 145. CURE 250°F FOR 4 HOURS.



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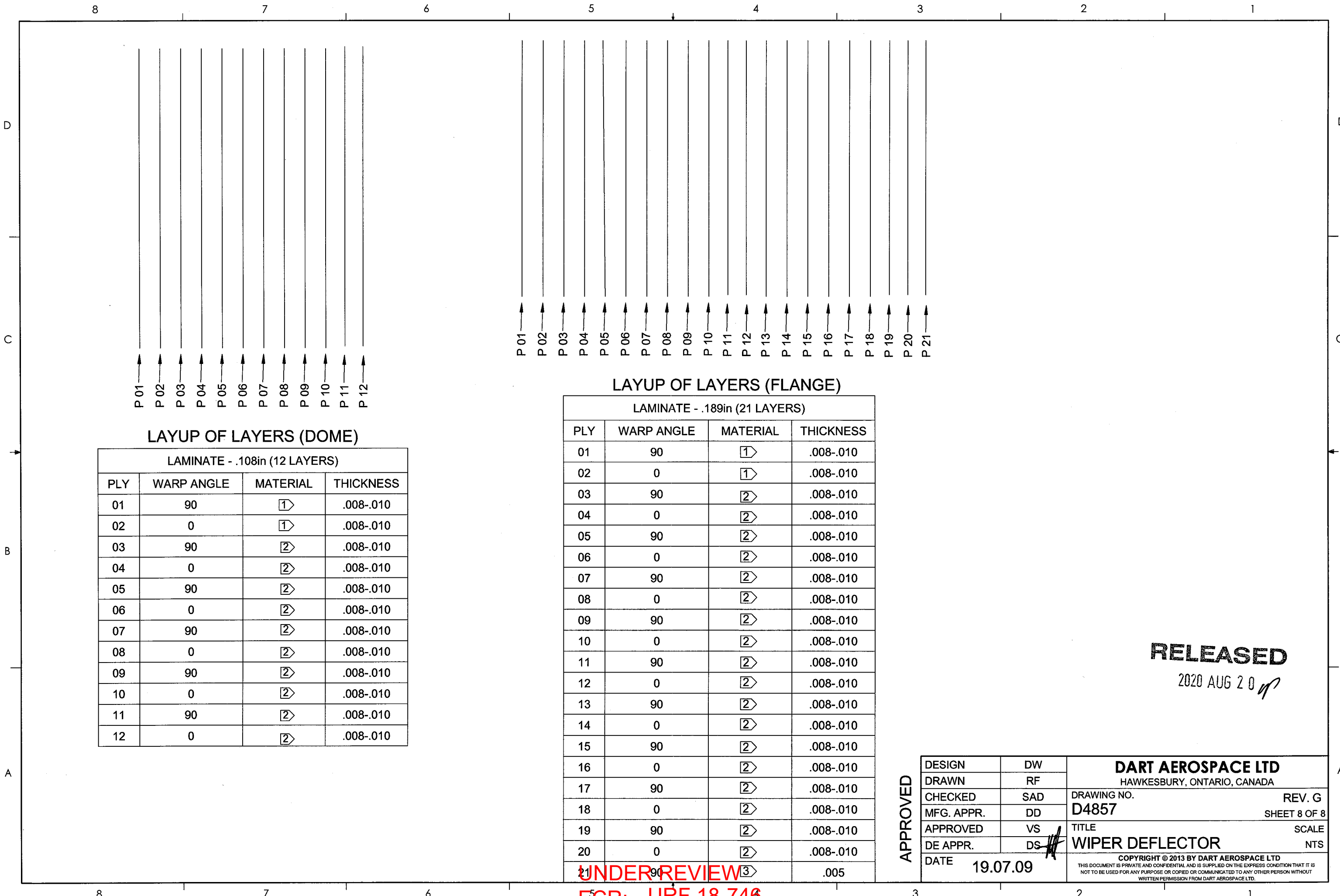
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MFG. APPR.	DD	D4857	SHEET 7 OF 8
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A

A



LAYUP OF LAYERS (DOME)

LAMINATE - .108in (12 LAYERS)			
PLY	WARP ANGLE	MATERIAL	THICKNESS
01	90	1	.008-.010
02	0	1	.008-.010
03	90	2	.008-.010
04	0	2	.008-.010
05	90	2	.008-.010
06	0	2	.008-.010
07	90	2	.008-.010
08	0	2	.008-.010
09	90	2	.008-.010
10	0	2	.008-.010
11	90	2	.008-.010
12	0	2	.008-.010

LAYUP OF LAYERS (FLANGE)

LAMINATE - .189in (21 LAYERS)			
PLY	WARP ANGLE	MATERIAL	THICKNESS
01	90	1	.008-.010
02	0	1	.008-.010
03	90	2	.008-.010
04	0	2	.008-.010
05	90	2	.008-.010
06	0	2	.008-.010
07	90	2	.008-.010
08	0	2	.008-.010
09	90	2	.008-.010
10	0	2	.008-.010
11	90	2	.008-.010
12	0	2	.008-.010
13	90	2	.008-.010
14	0	2	.008-.010
15	90	2	.008-.010
16	0	2	.008-.010
17	90	2	.008-.010
18	0	2	.008-.010
19	90	2	.008-.010
20	0	2	.008-.010
21	90	3	.005

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DESIGN	DW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	SAD	DRAWING NO.	REV. G
MFG. APPR.	DD	D4857	SHEET 8 OF 8
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	WIPER DEFLECTOR	NTS
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